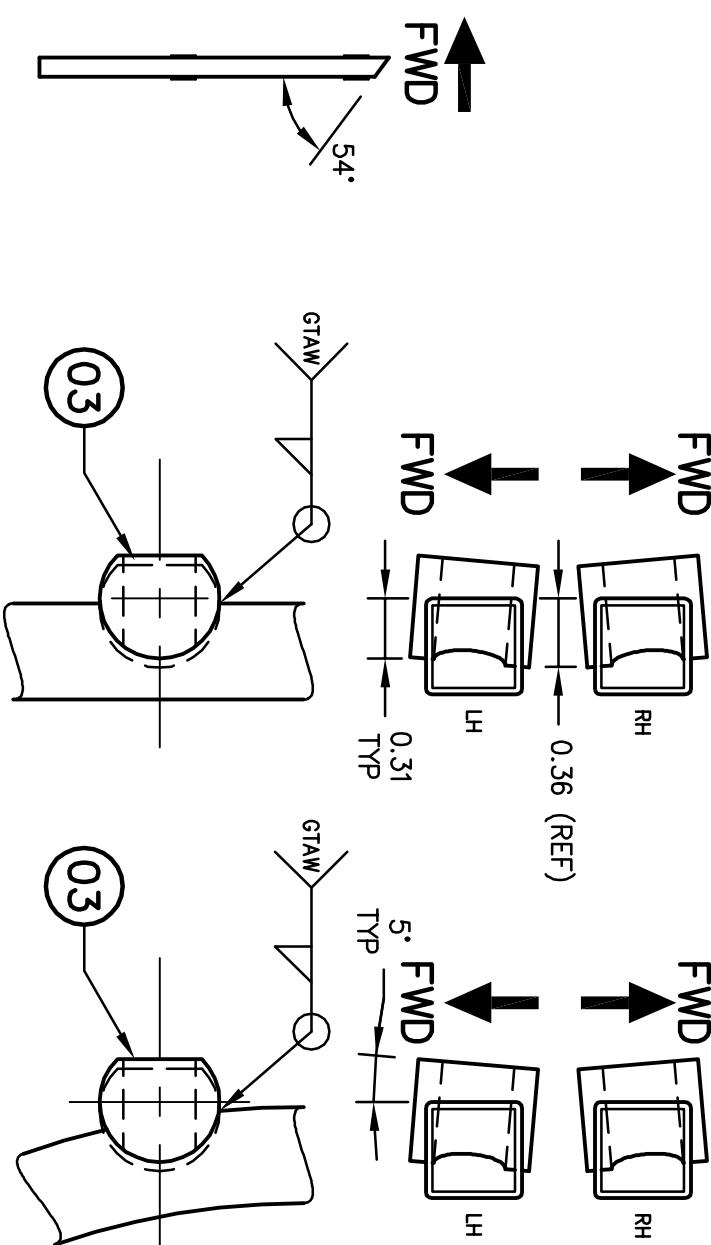


01 FORWARD ATTACHMENT HOOP

LEFT HAND SHOWN, RIGHT HAND OPPOSITE

NOTES

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
2. DRILL #30 (0.129) VENT HOLE IN BOTTOM OF HOOP FOR VENTING OF WELD GASES.
3. WELDING OF STEEL LUGS TO BE COMPLETED BY GTAW METHOD TO AMS2685C.
WELDING ROD SHALL CONFORM TO ER70S-2 OR EQUIVALENT.



DETAIL A

SCALE 1 :

DETAIL B

SCALE 1 :

LIST OF MATERIALS

LIST OF MATERIALS						
QTY	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE	
2	69823-02	03 LUG	4130 STEEL COND. N	MIL-T-6736	1/2 x 0.035 SQR. TUBE	
	90622-01-02	01 LH FWD ATTACHMENT HOOP	4130 STEEL COND. N	MIL-T-6736	1/2 x 0.035 SQR. TUBE	
	90622-01-01	01 RH FWD ATTACHMENT HOOP	4130 STEEL COND. N	MIL-T-6736	1/2 x 0.035 SQR. TUBE	
01	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE

AERO DESIGN LTD.

CONSULTING ENGINEERS, TRANSPORT CANADA APPROVALS, DAR 290M
2013 – 39TH AVENUE N.E., CALGARY, ALBERTA, CANADA, T2E 6R7

卷之三

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE "INSIDE"

ROBINSON R44, R44 II

**ROBINSON R44, R44 II
QUICK RELEASE CARGO BASKET
FORWARD ATTACHMENT HOOP FABRICATION**

**FORWARD ATTACHMENT HOOP EASY
QUICK RELEASE CARGO BASKET**

- 1 -

THIS DRAWING IS THE PROPERTY OF THE
REPRODUCED FROM THE ORIGINAL
NOR USED FOR ANY OTHER PURPOSE
CONSENT OF THE OWNER IS
HOLD AREA
OR MUSEUM
NAMED THEREON

SHEET 1 OF 1 LGL 90622

1

1

REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		
1	TITLE BLOCK UPDATED, HEIGHT UPDATED TO MATCH ASSEMBLY DRAWING	BJC	22/05/2014